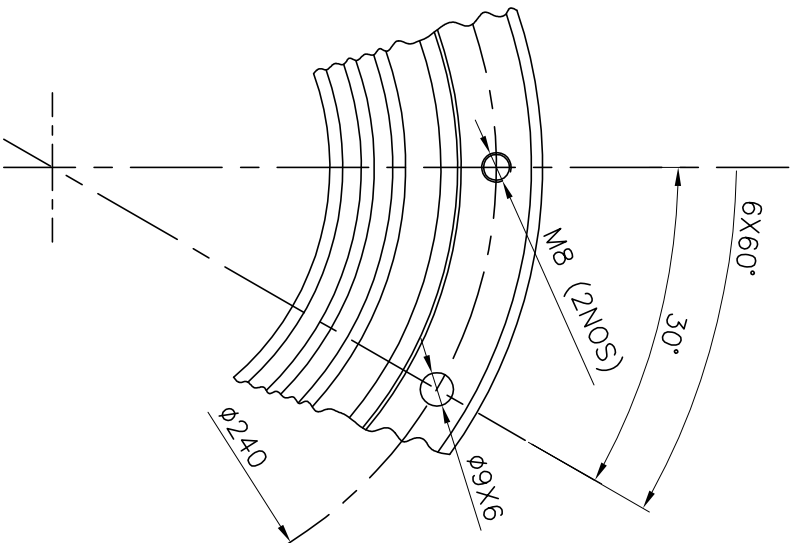
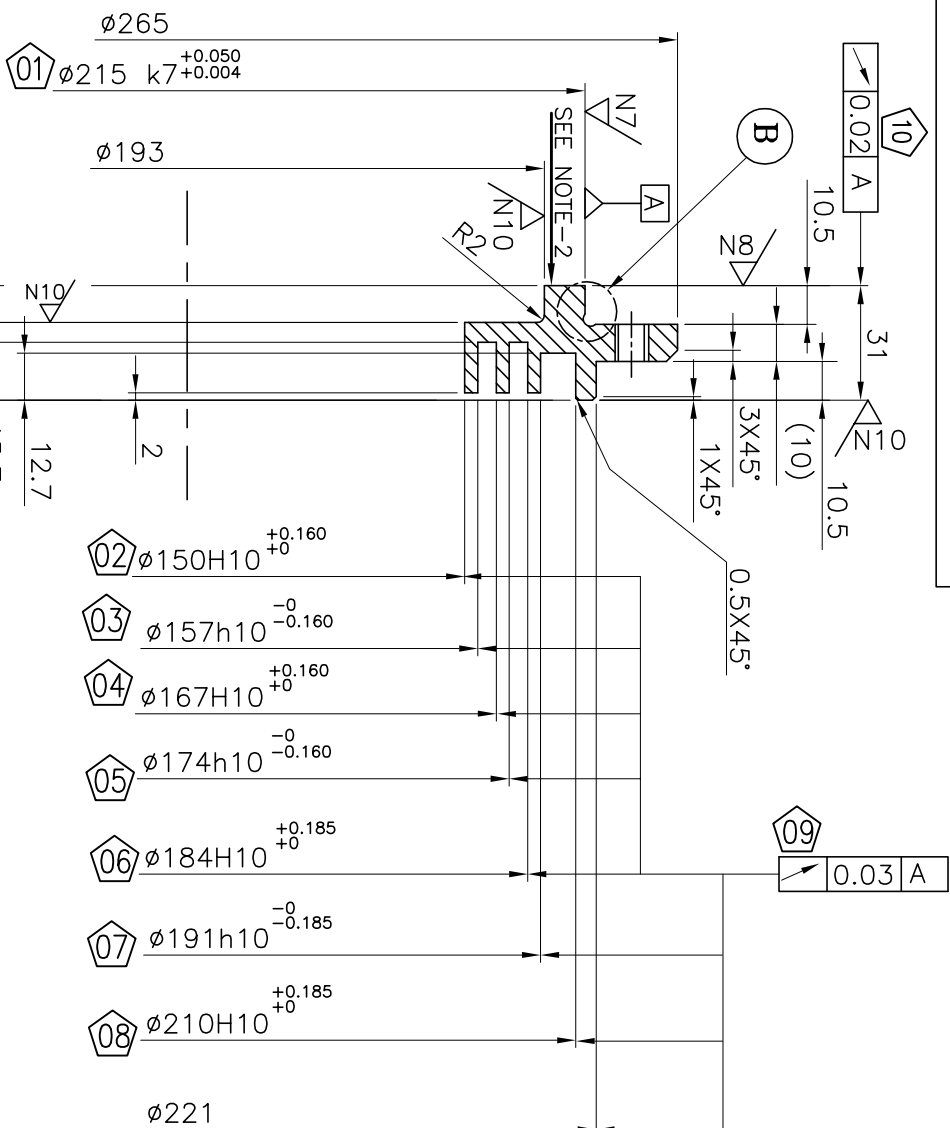


DRG. NO. 3 445 43 66 051



NOTES:—

1. REMOVE ALL SHARP EDGES.
2. COMPONENT SHALL BE ETCHED (BY PENCIL ETCHING M/C) AT SHOWN LOCATION , LEGIBLY AND INDELIBLY IN CAPITAL LETTERS WITH FOLLOWING DETAILS:-
- d. MANUFACTURER'S INITIALS OR TRADEMARKS.
- b. MANUFACTURER'S UNIQUE SL. NO. , BHEL P.O. NO. , BATCH NO./ HEAT NO. , DATE OF MANUFACTURING IN MM-YY FORMAT.
3. MATERIAL:-SPHEROIDALE GRAPHITE
CAST IRON(SGCI) TO DIN 1693 PART-1, GR-GGG/40 OR GR-400/18 OF IS:1865-1991 (LATEST VERSION)
4. ALL 10 NOS. "⬡" MARKED DIMENSIONS ARE CRITICAL
OF CTQ DIMENSIONS ARE INSCRIBED IN ⬡ e.g. 10.
5. MACHINING ALLOWANCE ON EACH TOOL POINT TO BE 5-7 MM IN CASE CASTING IS SUPPLIED OR 3-5 MM IN CASE ROUGH MACHINED CASTING IS SUPPLIED.

TOOL LIST	
TOOL NO.	DESCRIPTION
1578526	PIN GAUGE 150 +0.160
1578527	CALLIPER GAUGE 157h10 -0.160
1578528	CALLIPER GAUGE 167h10 +0.160
1578529	CALLIPER GAUGE 174h10 -0.160
1578530	CALLIPER GAUGE 184 +0.185
1578531	SNAP GAUGE 191h10 -0.185
1578532	SNAP GAUGE 210h10 +0.185
1578533	GROOVE CHECKING GAUGE 5x13.5
1578534	GROOVE CHECKING GAUGE 9.5x12.5

SURFACE ROUGHNESS VALUE TO IS:3073	GRADE NUMBER		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
	Ra	μ m	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
	SYMBOL		A			A			A			A		~

[illegible]

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT
<u>6FXA 7059</u>

 भारत भारती BHARAT HEAVY ELECTRICALS LTD. BHOPAL				NO. OF VAR.
NAME	SIGN	DATE		
DRN. BHAGAT	—sd—	10/09/10		
CHD. DK	—sd—	10/09/10		
APPD. AS	—sd—	10/09/10		

DEPT. TIME	UNTOOL. DIMS. GR. 'M'		SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
CODE 405	AA0230208		N.T.S	3.54	0 445 10 66 051	004	001

TITLE		DRAWING NO.	REV.
<u>BEARING COVER DE</u>		3 445 43 66 051	05
SHT. NO.	01	NO. OF SH. 01	

REF. DRG. NO.											
DETAILS-B											
REV.	DATE	ALTERED	APPROVED	REV.	DATE	ALTERED	APPROVED	CKSB	ADDITIONAL INFORMATION 3TWD.097.036, (ALT.02)		
05	29.06.13	CHECKED	APPROVED	04	13.12.11	CHECKED	APPROVED	DK	STATUS OF DRAWING		
ZONE	CRITICAL TO QUALITY DIMENSIONS ARE "Ø" MARKED & NUMBERED. LOCATION ON IDENTIFICATION SHOWN. NOTE-2 AMMENDED. NOTE 4&5 ADDED.							MEEMAKSHI	DISTRIBUTION OF PRINTS		
TME-1, TXM-3, TNX-1											
REV.	DATE	ALTERED	APPROVED	REV.	DATE	ALTERED	APPROVED	REV.	DATE	ALTERED	APPROVED
03	23.09.11	CHECKED	APPROVED	02	21.06.11	CHECKED	APPROVED	01	31.12.10	CHECKED	APPROVED
ZONE	TOOL NO. 1578528, 530 & 532 WERE ON.							ZONE	DRG. UPDATE & DIGITIZED.		
INVENTORY NO. (TCM 336) (TCM 334)											

TITLE		DRAWING NO.	REV.
<u>BEARING COVER DE</u>		3 445 43 66 051	05
SHT. NO.	01	NO. OF SH. 01	